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REVISION TABLE			
DESCRIPTION	REV BY	APPROVED	DATE
Original Drawing	SDC	MPW	7-1-15
Changed motor directions, DB-9 male connection diagram	OOG	MPW	12-1-15

Motor Power DB-9 Male				
Pin #	Function	Color		
1	XA+	White		
2	XA-	Red		
3	XB+	Green		
4	XB-	Orange		
5	Ground	Black		
6	YA+	Yellow		
7	YA-	Brown		
8	YB+	Gray		
9	YB-	Blue		

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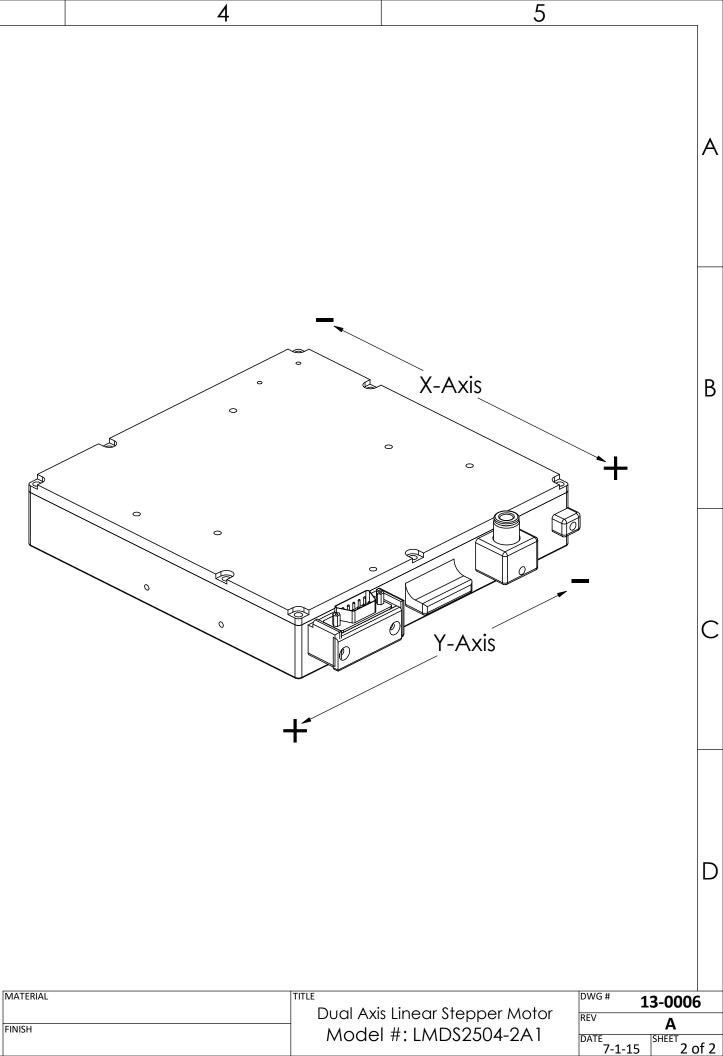
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Dual Axis Linear Stepper Motor Model #: LMDS2504-2A1	DWG #	^{WG #} 13-0006	
	REV	Α	
	DATE 7-1-	-15 SHEET 1 0	f 2

Motor Specifications LMDS2504-2A1 General				
Force @ 40 in/sec	lbs [N]	15.0 [66.7]		
Amps/Phase	Amps	4		
Continuous Power	Watts	60.8		
Electrical				
Resistance	Ohms	3.8		
Inductance	mH	4.4		
Electrical Time Constant	msec	0.86		
Με	echanical			
Bearing Type	Air			
Nominal Air Pressure	60 psi			
Airflow	CFM [L/min]	4.0 [112]		
Attractive Force	lbs [N]	405 [1801]		
Forcer Mass	lbs [kg]	5.1 [2.3]		

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UNLESS SPECIFIED OTHERWISE: All dimensions are in inches Standard Tolerances are as follows .XXX ±.005 ANGLES ±.1° .XX ±.010 FILLETS .010 .X ±.020 CORNERS .010 Remove All Burrs and Sharp Edges

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